

**Amendments to the Specification:**

Please replace paragraph [0068] with the following rewritten paragraph:

[0068] Subsequently, the slot cell portions 2 of the insulating paper piece 1 are inserted into and arranged in two slots 50 on the stator core 5, into which two portions to be inserted of the respective single pole coils having the V-phase are to be received, as shown in Fig. 5. That is, a plurality of insulating paper pieces 1 for the V-phase are inserted and positioned to receive a plurality of single pole coils 8 (V). Also, the overlapping widths 35 of the respective insulating paper pieces 1 for electric motors are caused to overlap the phase insulation portions 3 along the entire circumference of the stator core 5 in a ring-shaped manner. Thereby, as shown in ~~Fig. 7~~Fig. 5, the coil ends 82 of the single pole coils 8 (U) having the U-phase wholly face directly against the phase insulation portions 3 on the insulating paper pieces 1 for the ~~U-phase~~V-phase and thus are covered from the inner peripheral side. Also, as shown in the Fig. 1, the slot cell portions 2, positioned in the respective slots 50 are bent to have a substantially U-shaped cross section.